

Figure 1

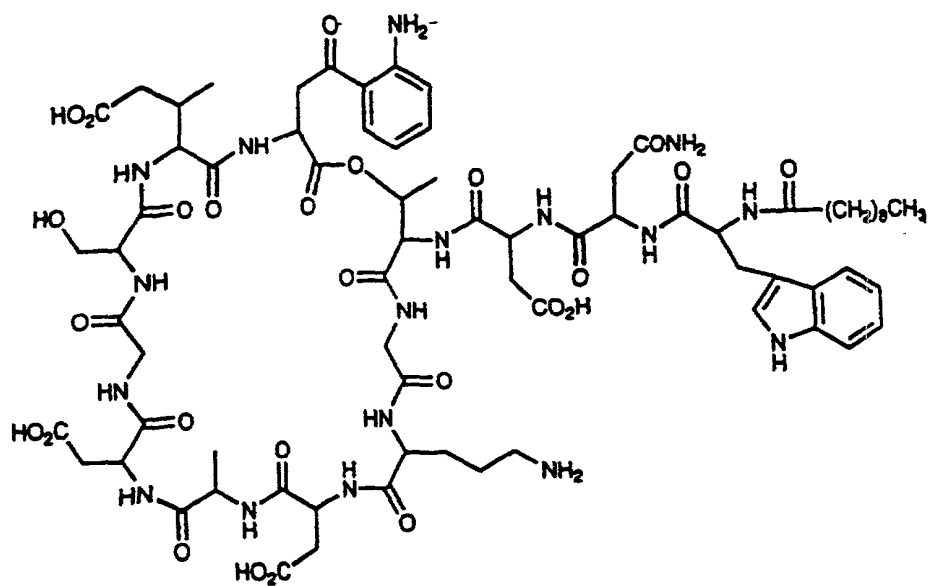
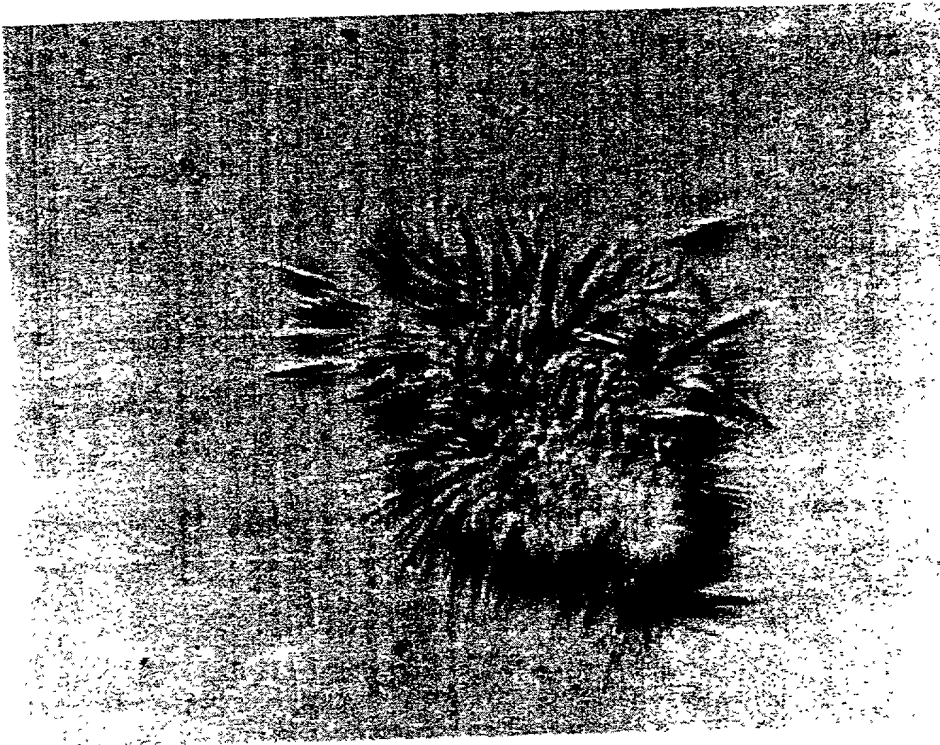
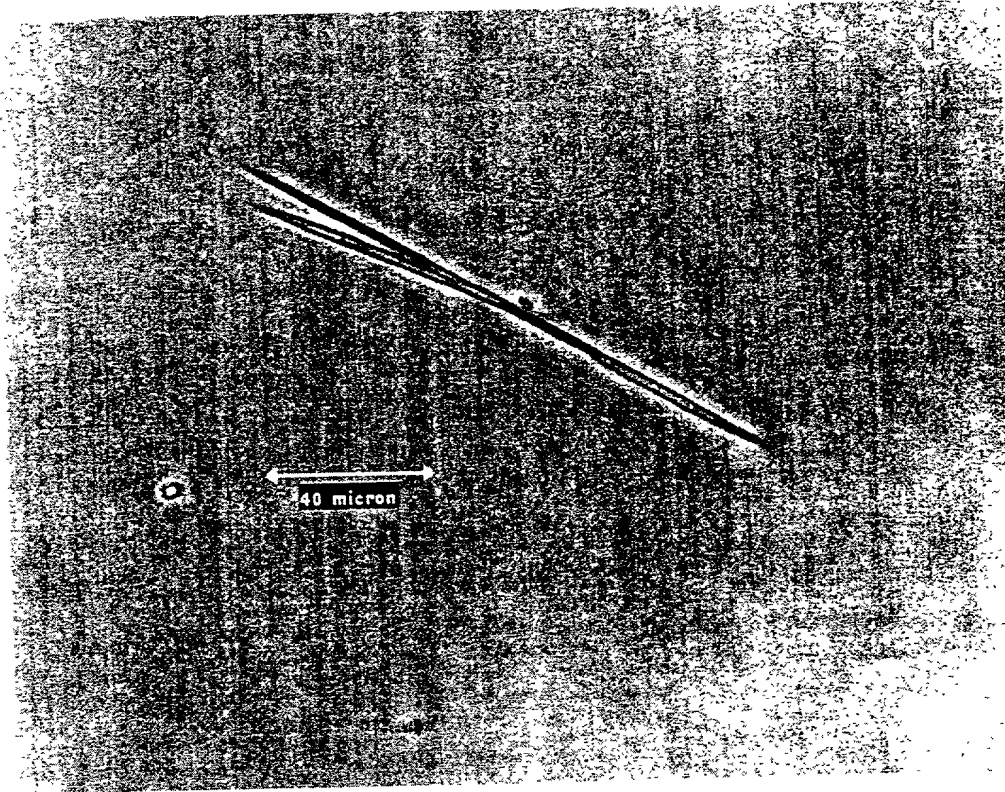


Figure 2



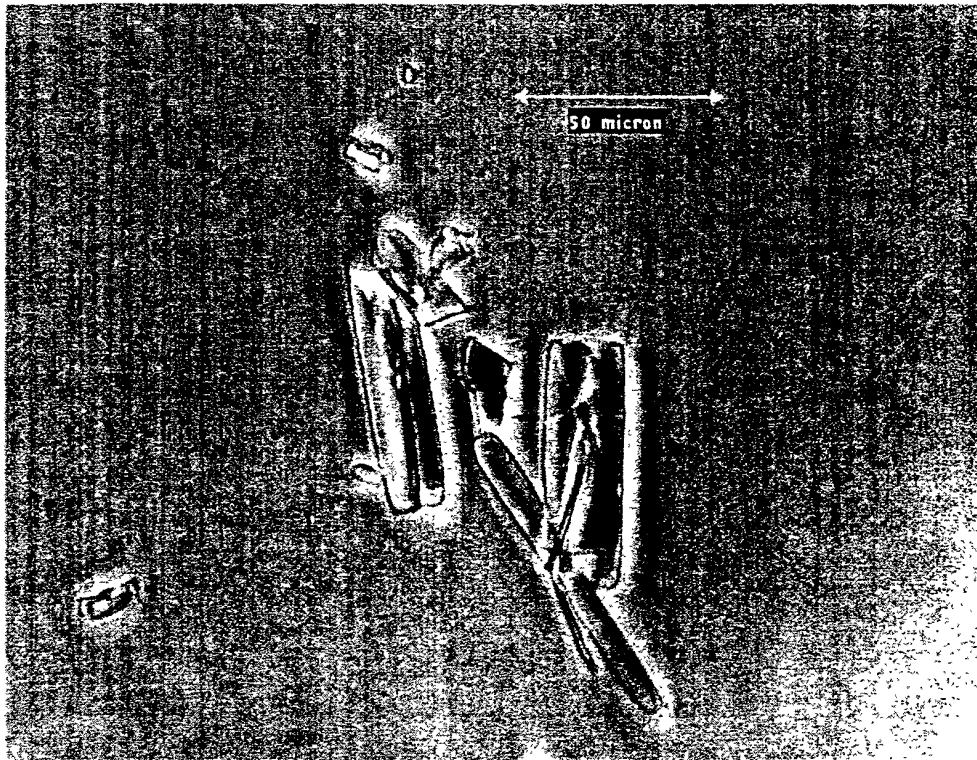
1002931.16101
"Keith" 252004

Figure 3



100517 2152001

Figure 4



FOOTNOTES

Figure 5

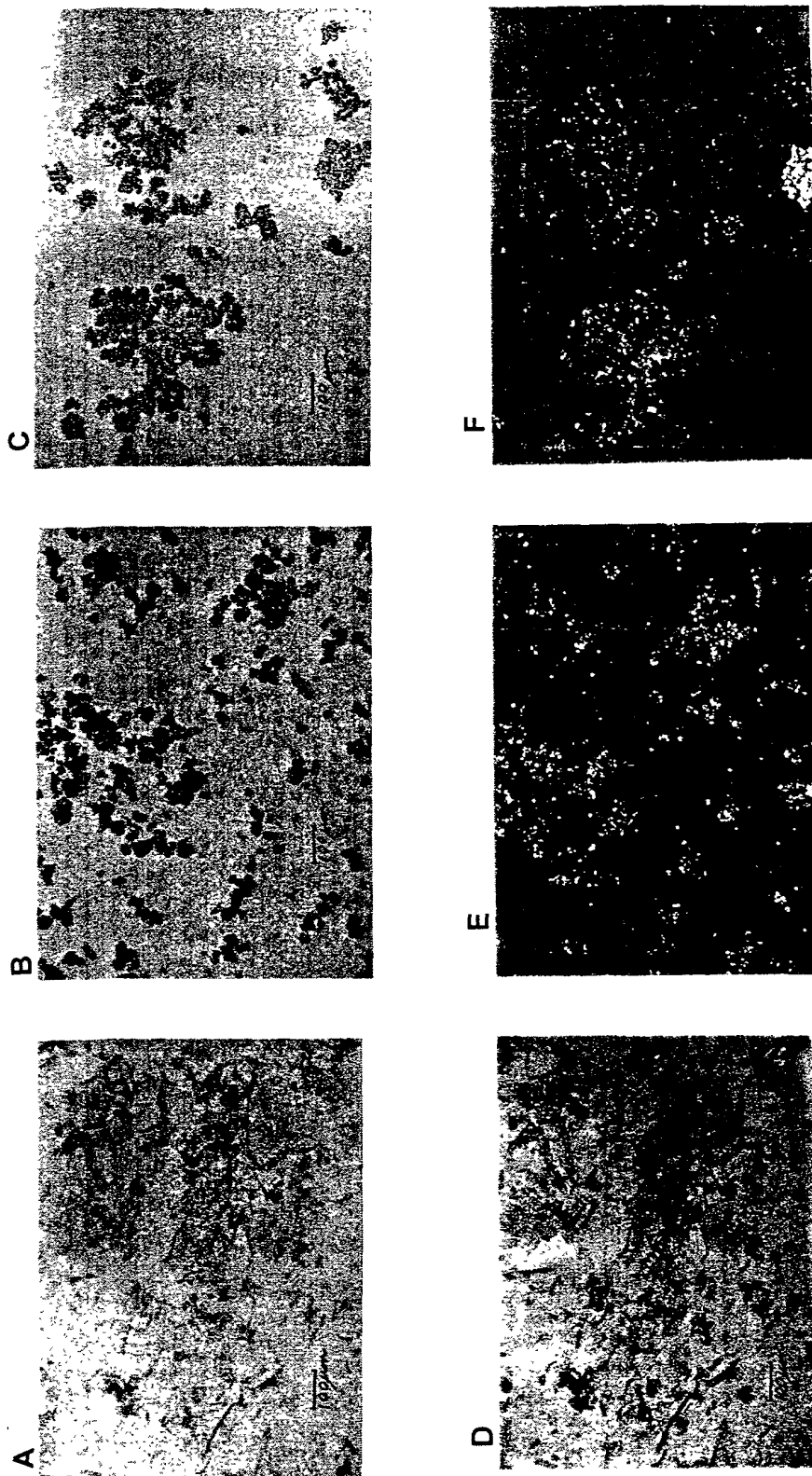


Figure 6

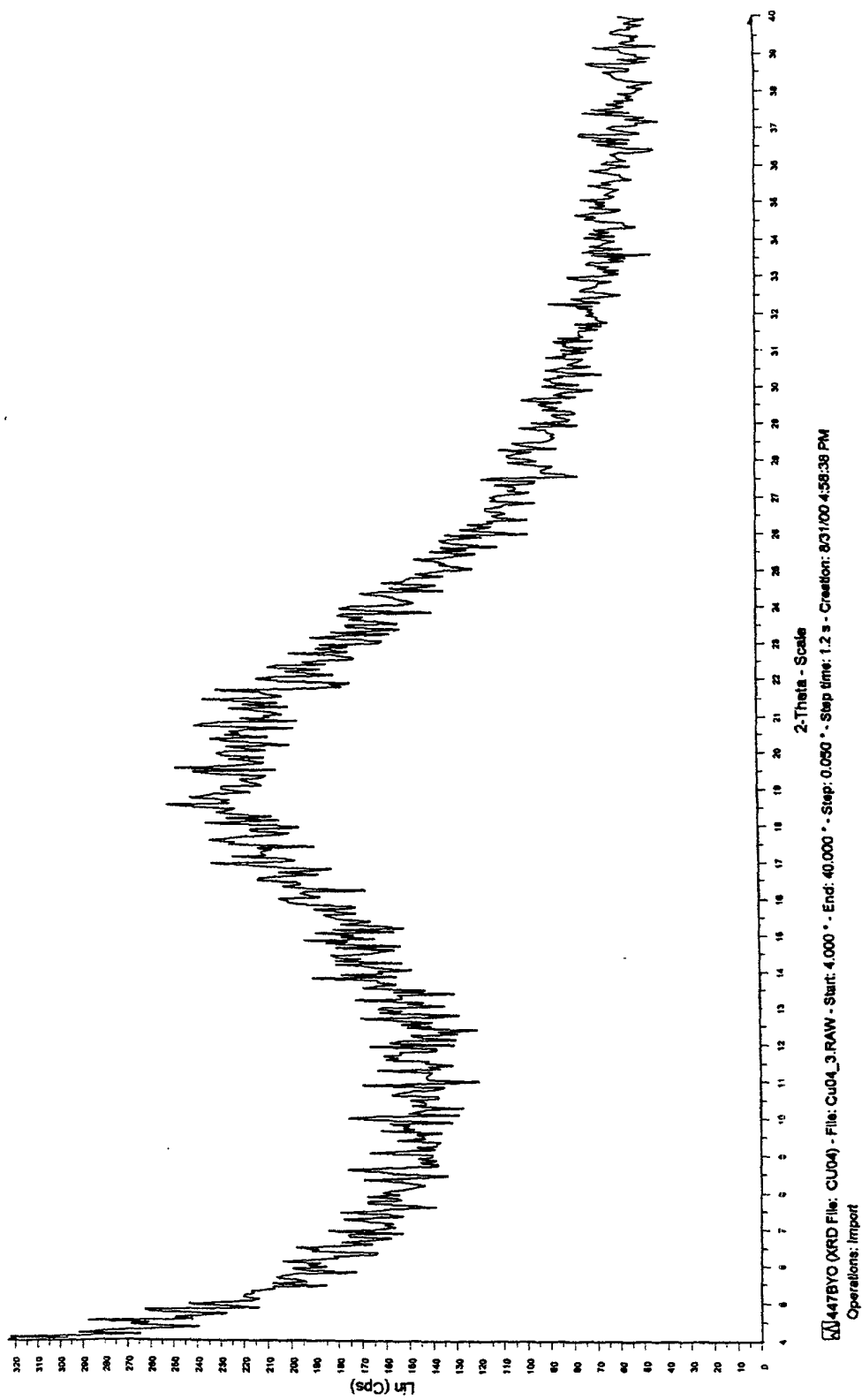


Figure 7

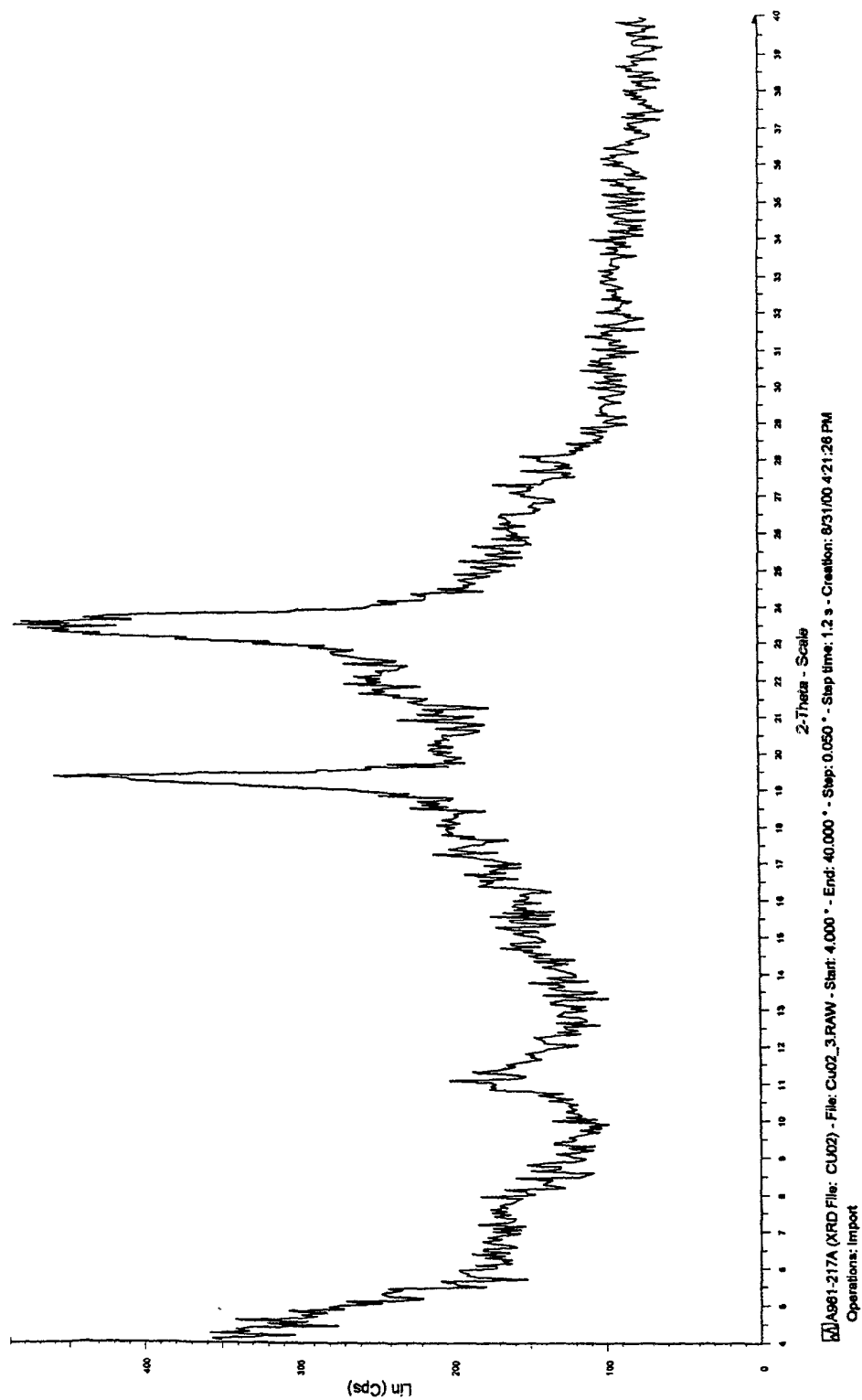


Figure 8

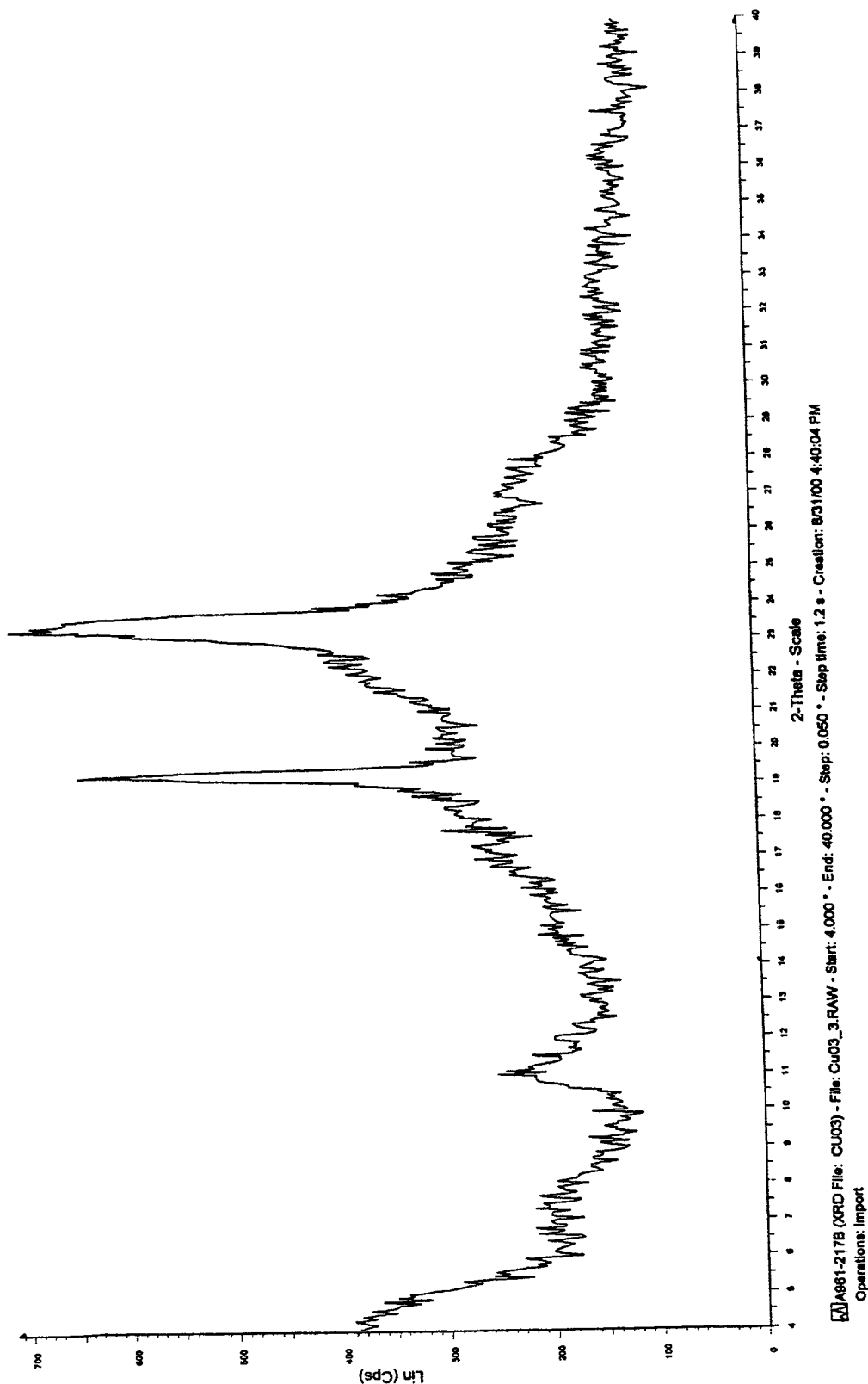
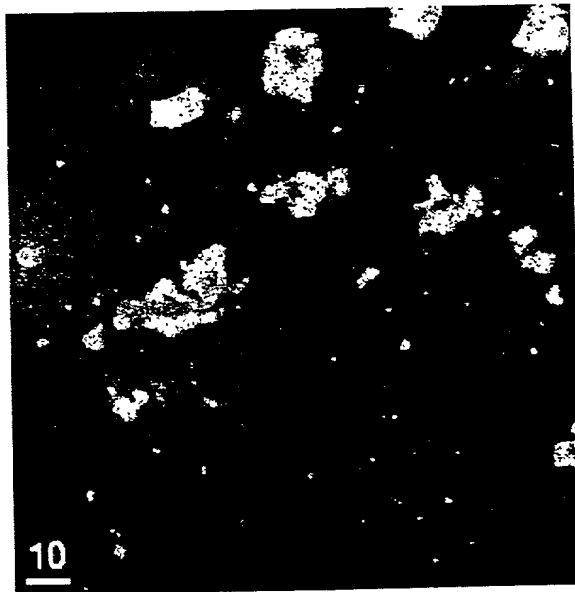


Figure 9



Crystallization Process

Commercial Process

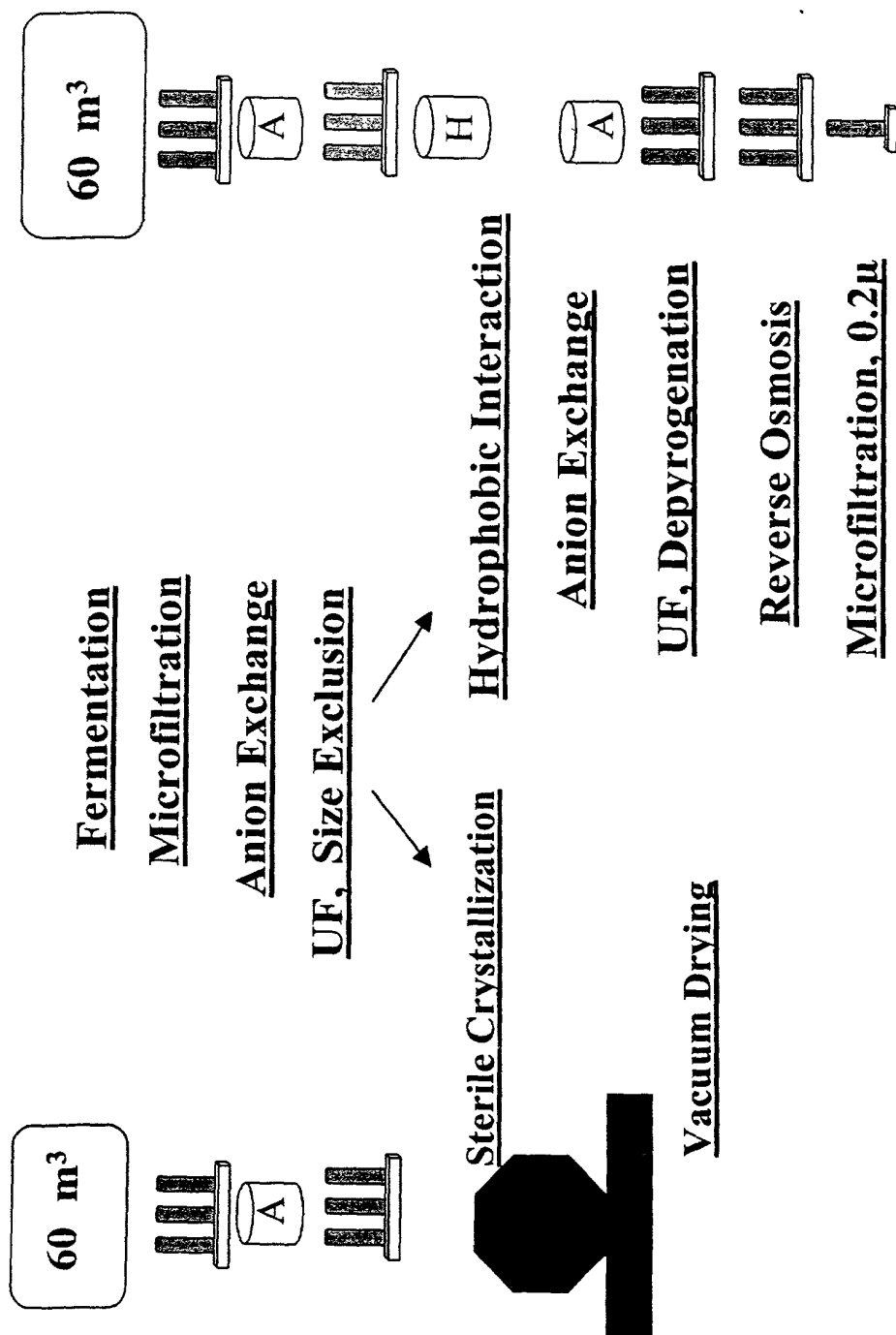


Figure 10

Figure 11

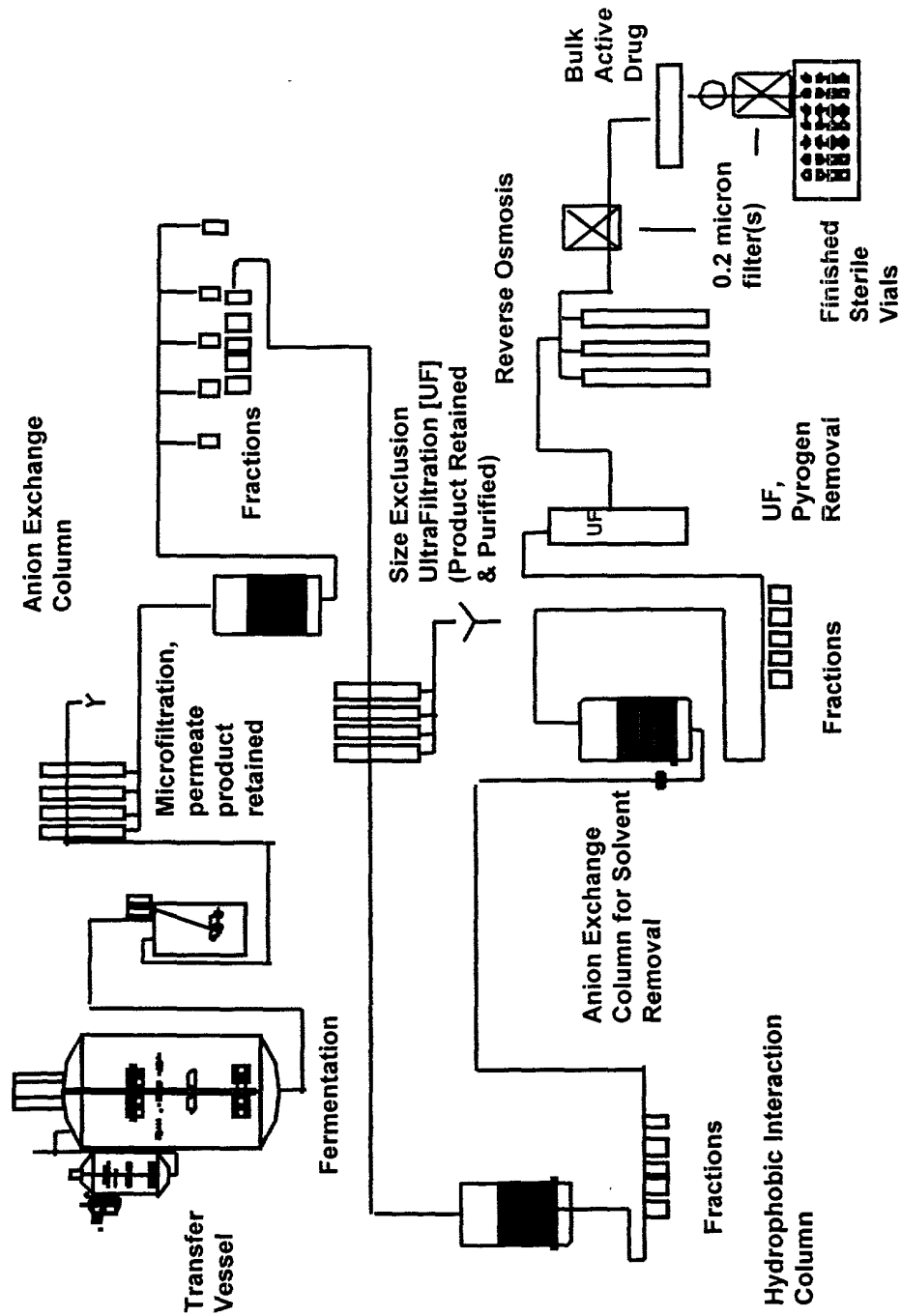


Figure 12

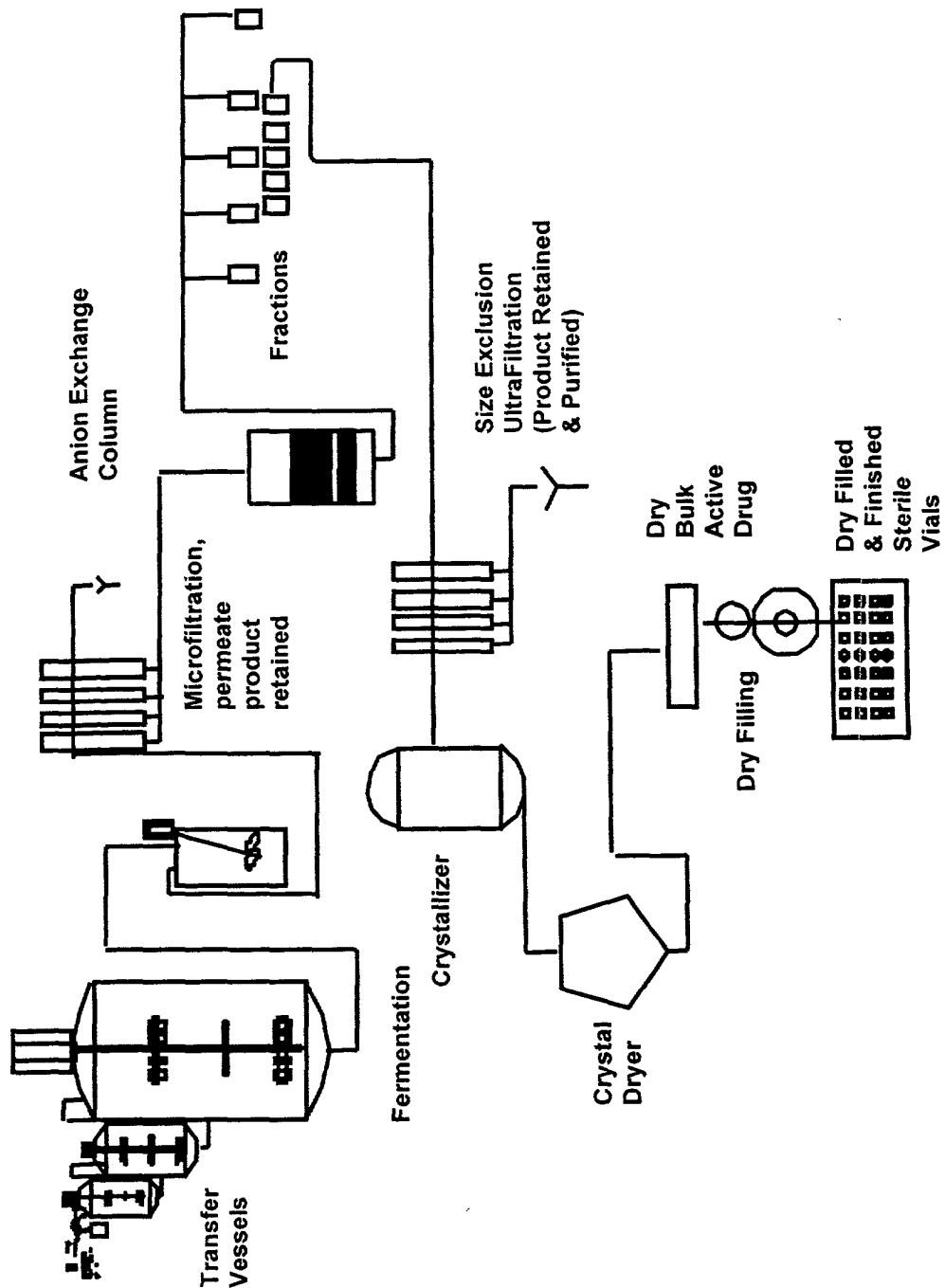


Figure 13

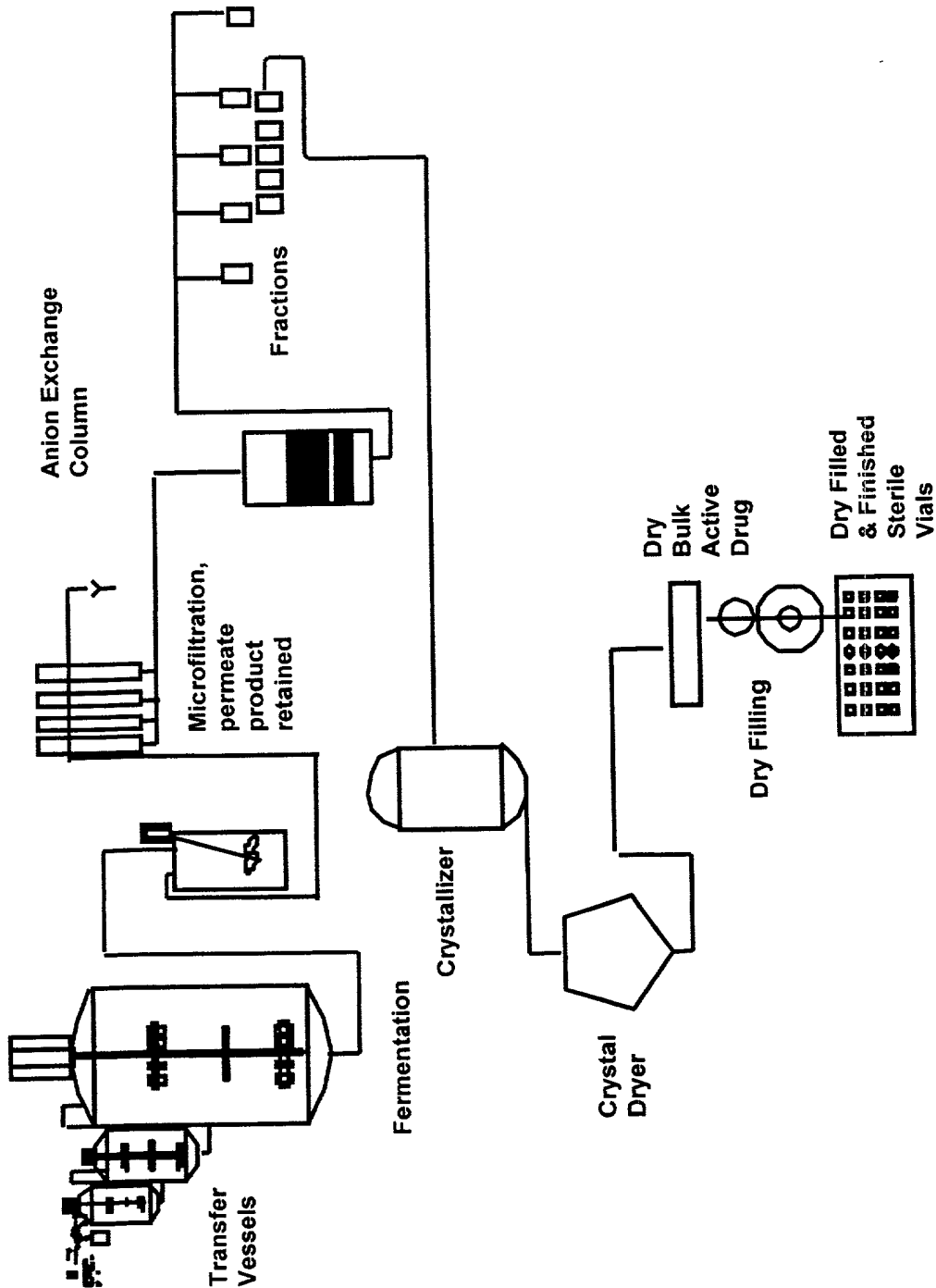


Figure 14

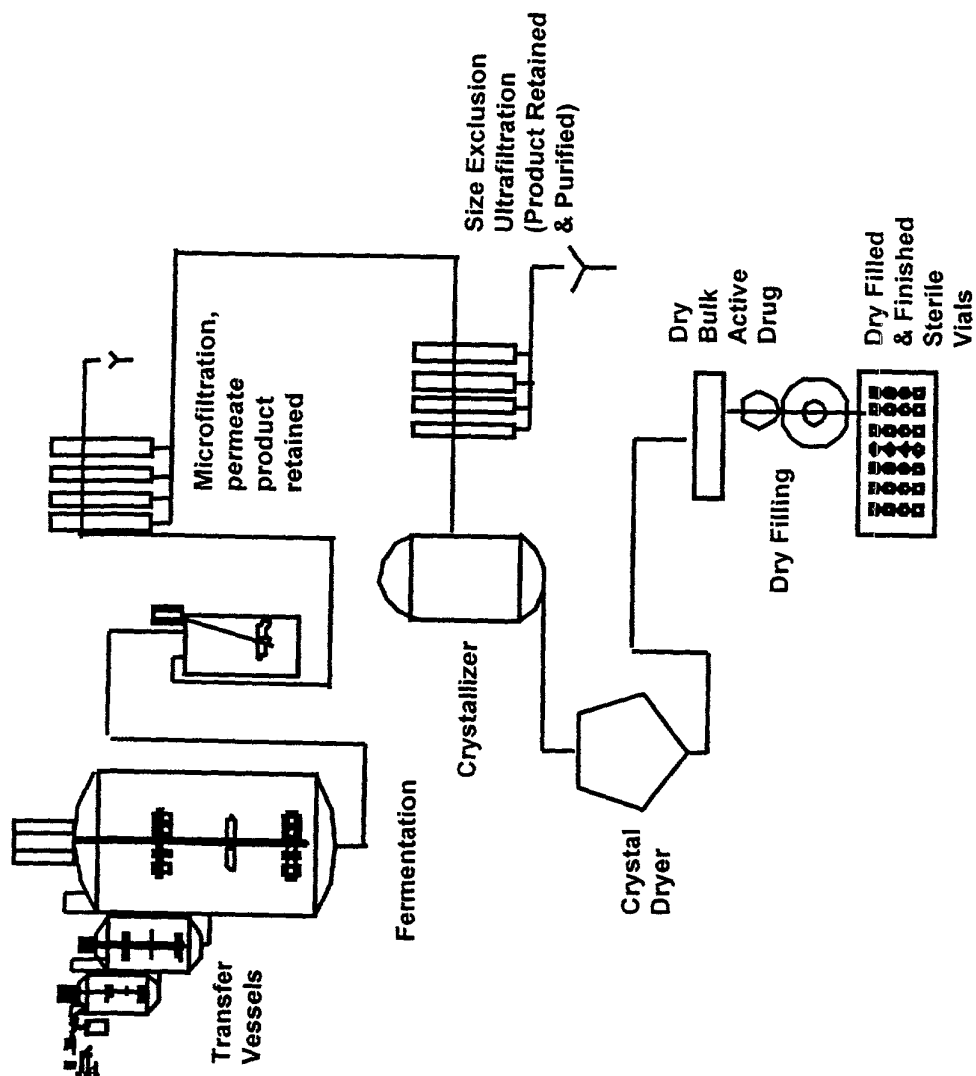


Figure 15

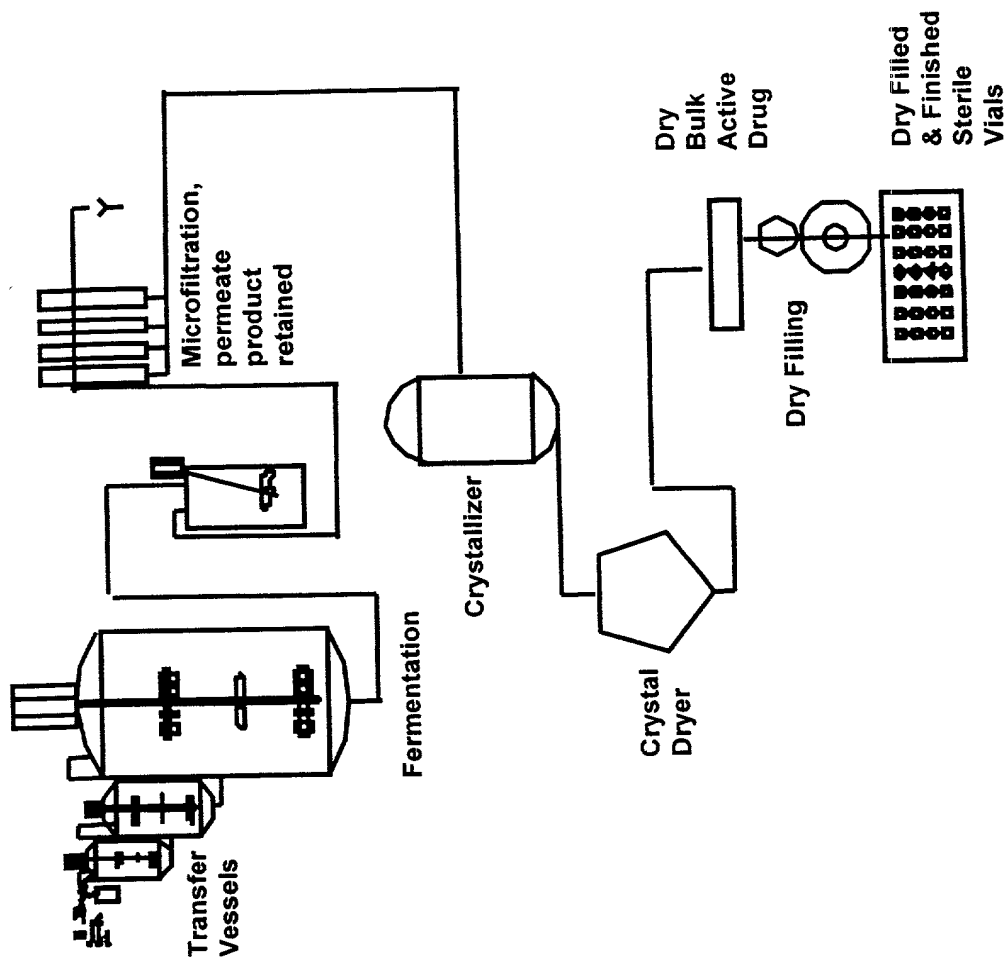


Figure 16

